



## **R & A ENGINEERING, INC.**

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### **OIL FILTER INSTALLATION AND CHANGE INSTRUCTIONS**

1. Your new filter is loaded and ready to install. (Important) The outlet is always the center hole on the end that has the O-Ring seam.
2. On L-8 style filters we provide you with four 5/16 coarse thread bolts to use for bolting your oil lines to the filter. Original bolts were fine thread, but I tapped coarse threads because they work better in aluminum, also, squirt some oil on the bolts before you screw them in. (Do not over tighten.) Don't forget your end gaskets.

When changing the element, remove filter from car and use the wrenches we supplied you (Note index marks on O-ring seam). Screw filter apart and replace element (remove seal and any stickers that may come off.). Before you screw your filter back together, make sure the O-Ring is in place and lightly oiled, also, make sure large threads are clean and oiled, screw filter together to snug and using your wrenches on to the index marks. Re-install to car, start engine and inspect for leaks.

3. On short L-6 style filters with fittings on the same end, (important) the center hole is the outlet. Use Teflon tape on your fittings. (Do not over-tighten)

When changing the element, remove the filter from the car and screw the filter apart. Remove element and install new one, oil element seal and screw on hand tight plus a little. Grease large threads and screw filter together, only hand tight is required (snug) and re-install to car, start engine and inspect for leaks.

4. On L-6 style filters with inlet on one end and outlet on the other, (important) the outlet is always on the end with the O-Ring seam. Use teflon tape on your fittings. (Do not over-tighten.)

When changing the element, remove filter from car and use the wrenches we supplied you (Note index marks on O-ring seam). Screw filter apart and replace element (remove seal and any stickers that may come off.). Before you screw your filter back together, make sure the O-Ring is in place and lightly oiled, also, make sure large threads are clean and oiled, screw filter together to snug and using your wrenches on to the index marks. Re-install to car, start engine and inspect for leaks.

(Over)

5. Change your oil and filter at regular intervals (I suggest every 2,000 miles).

Replacement filters can be purchased at any local auto parts store.

<b><u>BRAND</u></b>	<b><u>PART NUMBER</u></b>
Fram	PH 3600
Motorcraft	FL-400
Purolator	PER-195
Napa	1516
Wix	51516
Hastings	P 134

Should you have any questions, please do not hesitate to call.

Respectfully,

Robert R. Anzalone